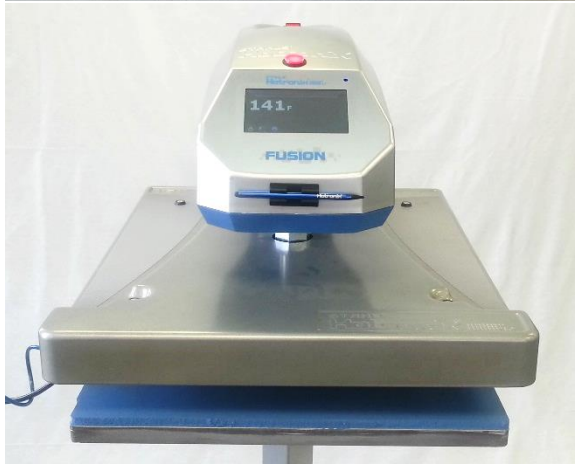


Included Parts:

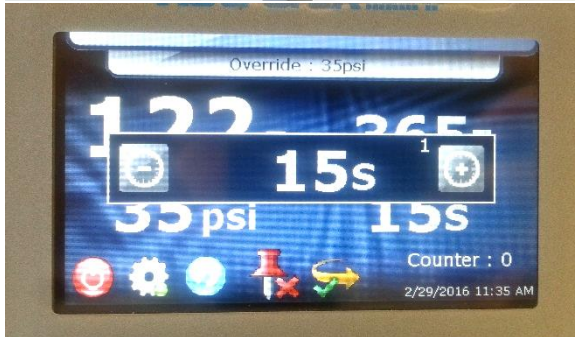
1. TRIAC (P/N: 1-1059)

Required Tools:

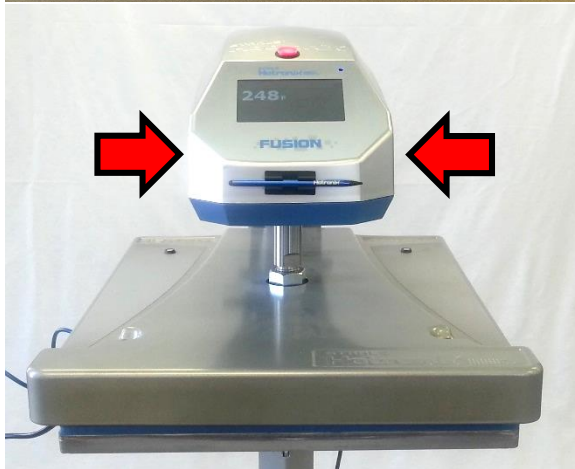
2. Short #2 Phillips Screwdriver or Ratchet with #2 Phillips Bit
3. #2 Phillips Screwdriver



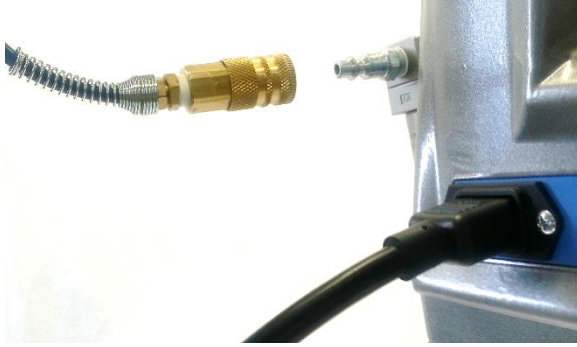
Turn press ON



Set timer for 15 seconds or more



Press Print Switches to lower heater



While press is locked down, disconnect air supply line from air filter



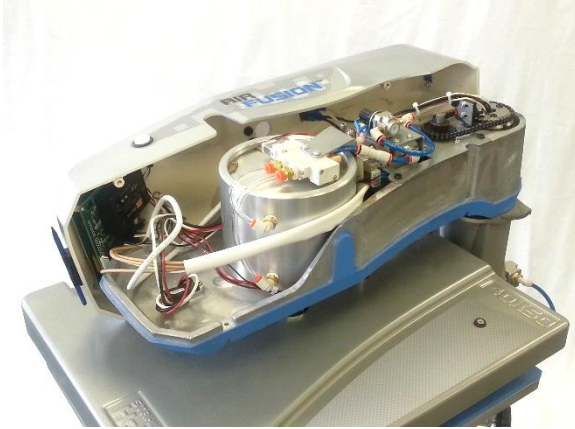
Turn press OFF



CAUTION: Detach power cord before proceeding



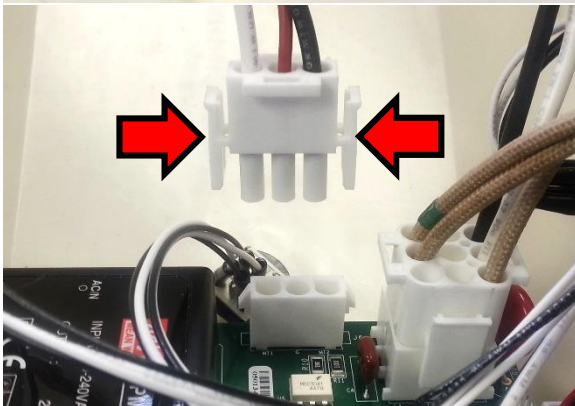
Remove three #8-32 x 3/4" Screws from Control Housing using Short #2 Phillips Screwdriver



Lift off Control Housing and lay it gently on left side of press



Unplug all Black & White wires from Power Switch as shown

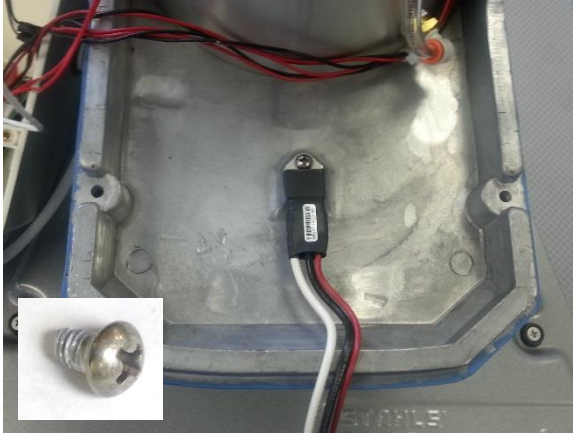


Unplug 3-pin TRIAC connector from Controller by squeezing sides to release locking clips

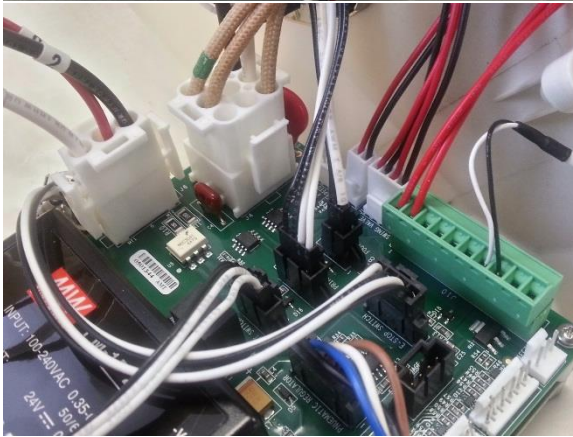


Remove old TRIAC by unscrewing #6-32 x 1/4" Screw with #2 Phillips Screwdriver

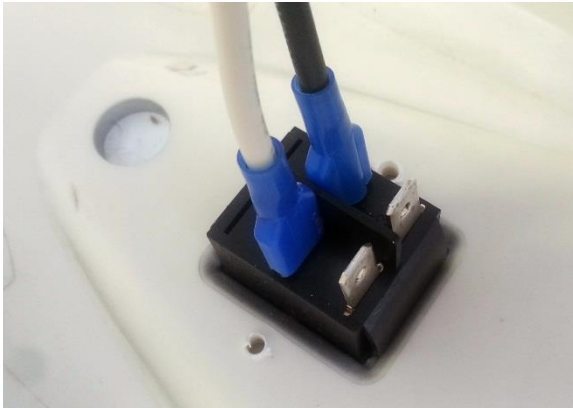




Install new TRIAC as shown (noting orientation) by screwing in #6-32 x 1/4" Screw with #2 Phillips Screwdriver



Plug 3-pin TRIAC connector into Controller



Plug White & Black wires from Controller into Power Switch on opposite sides of the divider as shown

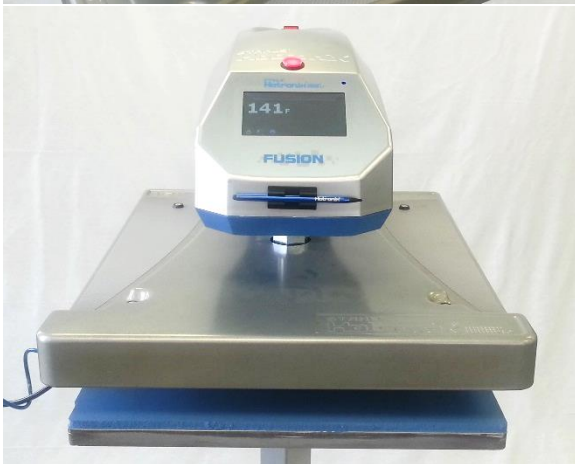


Plug White & Black wires from Main Spindle into Power Switch on opposite sides of the divider as shown



Replace Housing onto press and screw in three #8-32 x 3/4" Screws using Short #2 Phillips Screwdriver

NOTE: Take care not to pinch any wires between Housing and Upper Casting



Plug in press and turn ON to verify proper operation