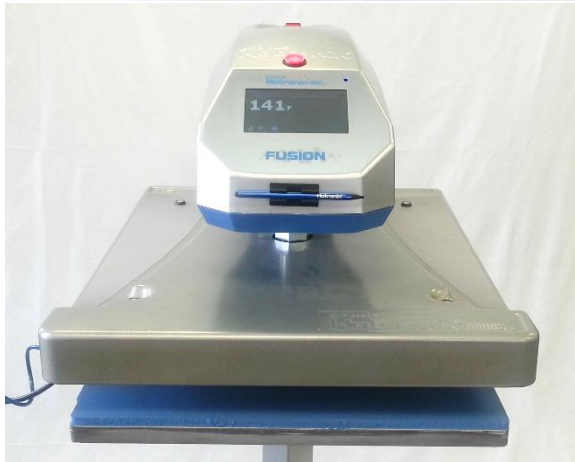


Included Parts:

1. Chain (P/N: 1-2307)

Required Tools:

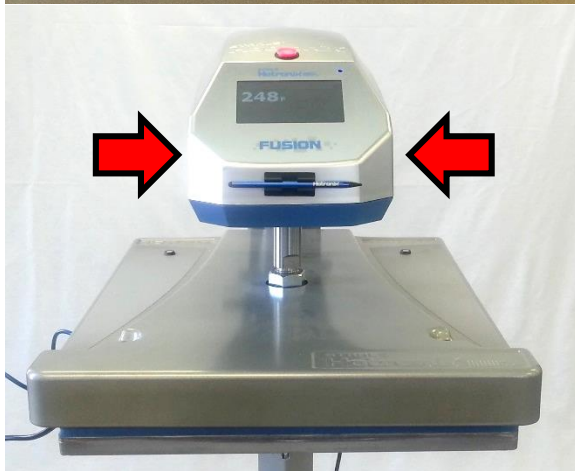
2. Short #2 Phillips Screwdriver or Ratchet with #2 Phillips Bit
3. Allen Wrench (1/8")
4. Needle Nose Pliers



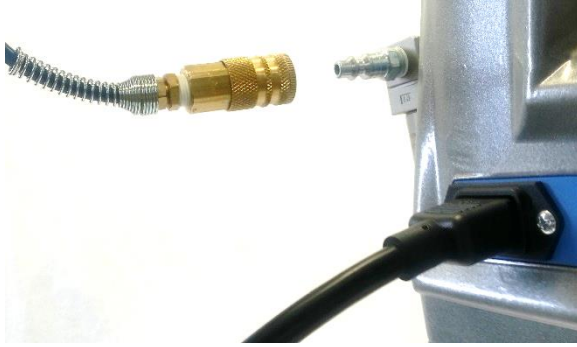
Turn press ON



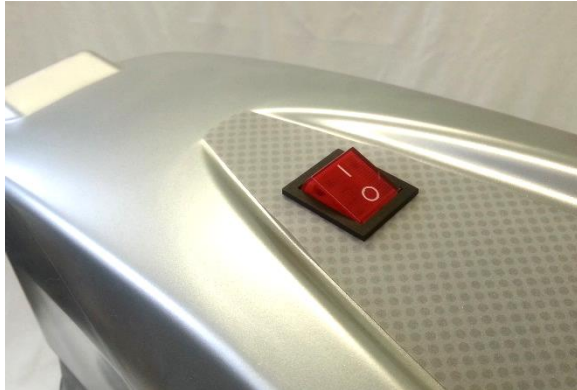
Set timer for 15 seconds or more



Press Print Switches to lower heater



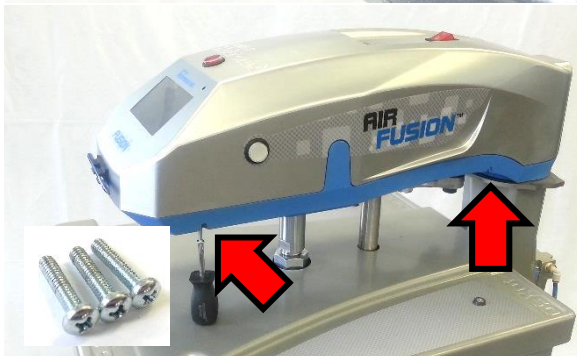
While heater is lowered, disconnect air supply line from air filter



Turn press OFF



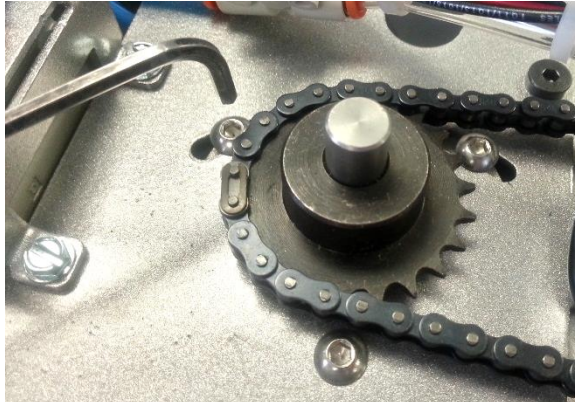
CAUTION: Detach power cord before proceeding



Remove three #8-32 x 3/4" Screws from Control Housing using Short #2 Phillips Screwdriver



Lift off Control Housing and lay it gently on left side of press



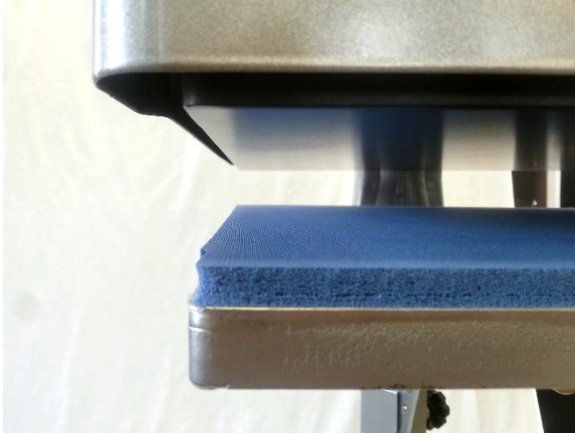
Loosen (but do not remove) three #10-32 x 1/2" screws using 1/8" Allen Wrench



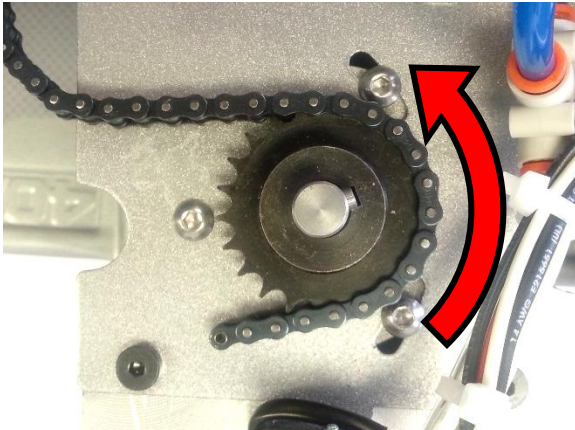
Remove master link on old Chain with pliers as shown and discard old Chain



Remove Master Link from new Chain using Needle Nose Pliers

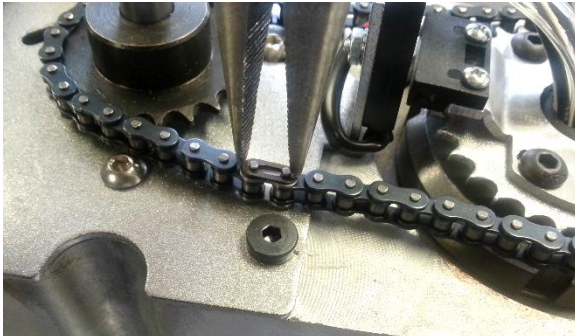


Position the heater directly over the lower platen by rotating press head

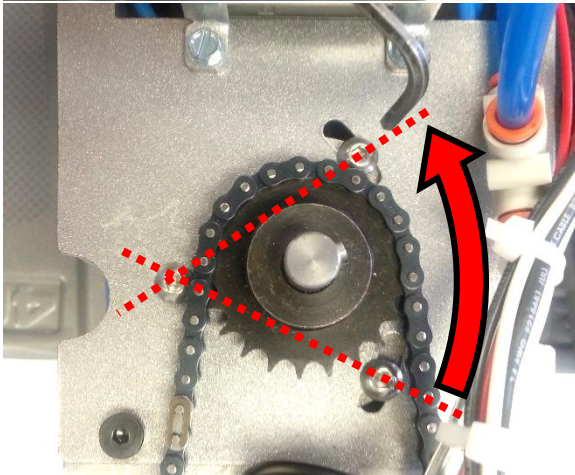


Use the new Chain to rotate smaller sprocket counter-clockwise until it stops

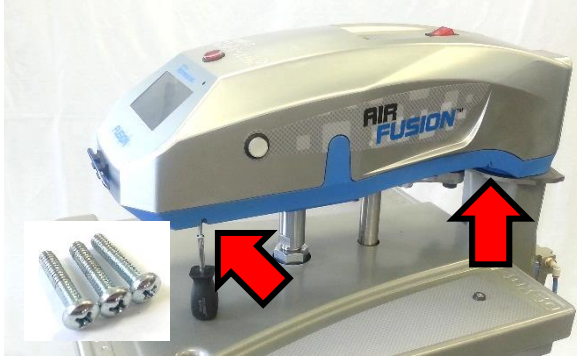
NOTE: The keyway should be at roughly the 3-o'clock position when viewed from back of press as shown



Wrap the new Chain around both sprockets, install Master Link and clip using Needle Nose Pliers



Rotate Rotary Actuator counter-clockwise until chain is taut, then tighten three #10-32 x 1/2" Screws using 1/8" Allen Wrench



Replace Housing onto press and screw in three #8-32 x 3/4" Screws using Short #2 Phillips Screwdriver

NOTE: Take care not to pinch any wires between Housing and Upper Casting



Plug in press, turn ON and test swing function to verify proper operation