



Included Parts:

1. Adjustment Spindle (P/N: 2-1081)

Required Tools:

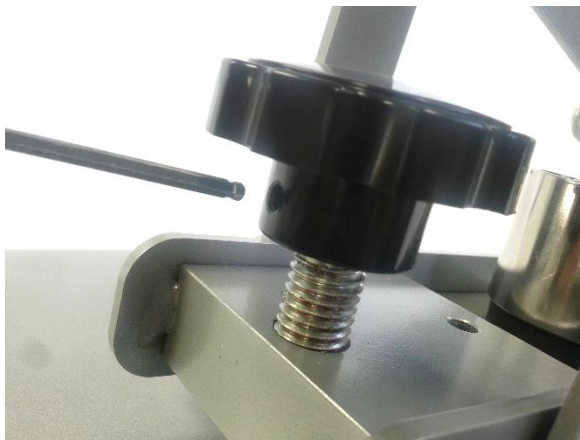
2. #2 Philips Screwdriver
3. 1/2" Wrench or Ratchet
4. Allen Wrench (3/32")
5. Pliers (Adjustable or Vice Grip)
6. Crescent Wrench with 1-1/4" minimum jaw capacity



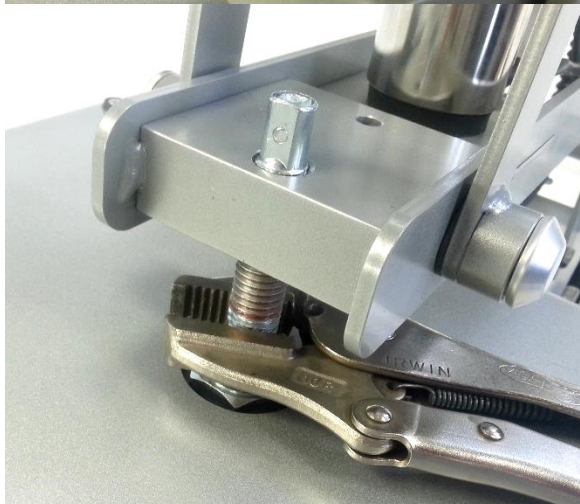
CAUTION: Detach power cord before proceeding



Remove Safety Bolt behind Adjustment Knob using 1/2" Wrench

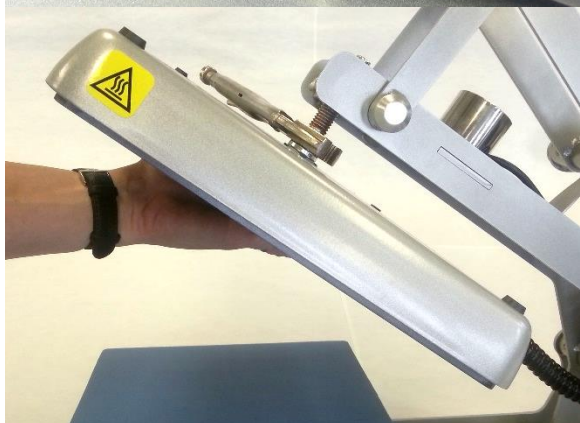


Remove pressure adjustment knob by loosening 1/4"-20 x 1/4" set screw using 3/32" Allen Wrench



Grip the spindle using Pliers

NOTE: Grip at the lowest possible point, as the Plier jaws may damage the threads

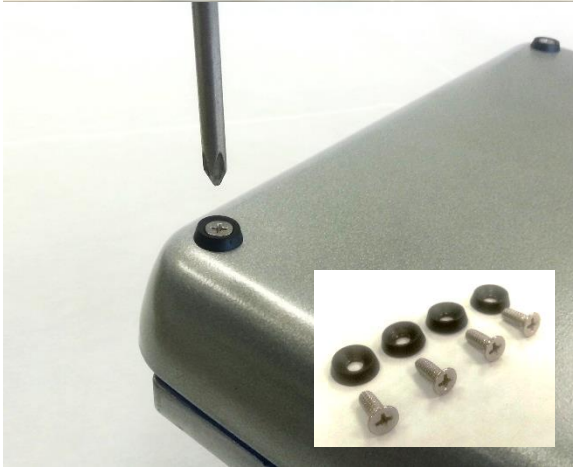


CAUTION: Ensure heater is cool to the touch before proceeding

Support the full weight of the heater



Unthread Adjustment Spindle from Adjustment Arm using Pliers and set down Heater onto Lower Platen



Unscrew 4x #10-24 x 5/8" Screws with Plastic Finishing Washers using #2 Phillips Screwdriver

NOTE: Do not over-tighten screws as Plastic Finishing Washers may break



CAUTION: Tearing or mishandling mineral wool can create (non-toxic) nuisance dust; dust masks are recommended for sensitive individuals or poorly ventilated areas

Tilt up Heater Cover, remove Mineral Wool Insulation and set aside



Unscrew old Adjustment Spindle Bushing from the Heater using Crescent Wrench



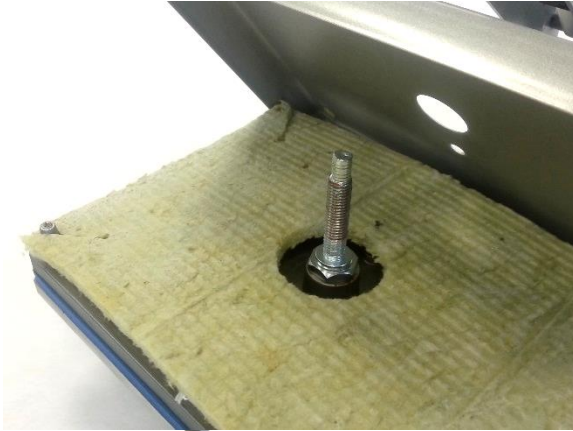
If Adjustment Spindle is not being replaced, re-assemble in the following order:

- Adjustment Spindle
- Adjustment Spindle Bushing
- Washer, 5/16" Screw Size, 7/8" OD
- Screw, 5/16"-18 x 3/4" Wide Button Head

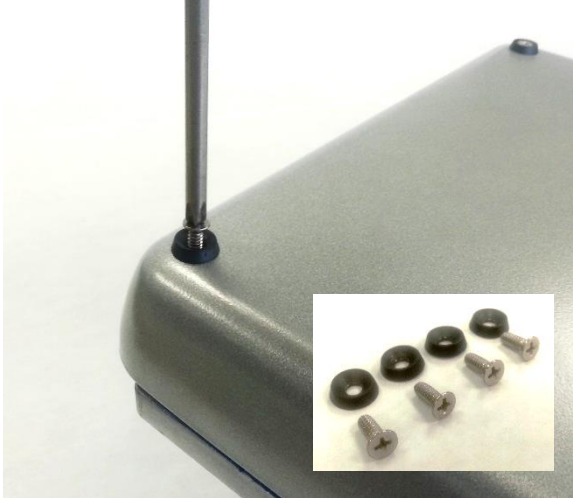
NOTE: Use of high temperature thread-locking adhesive (e.g. Loctite 246 or 266) is highly recommended; apply to on 5/16"-18 screw but DO NOT allow adhesive to bind spindle to bushing



Screw new Adjustment Spindle Bushing into Heater using Crescent Wrench

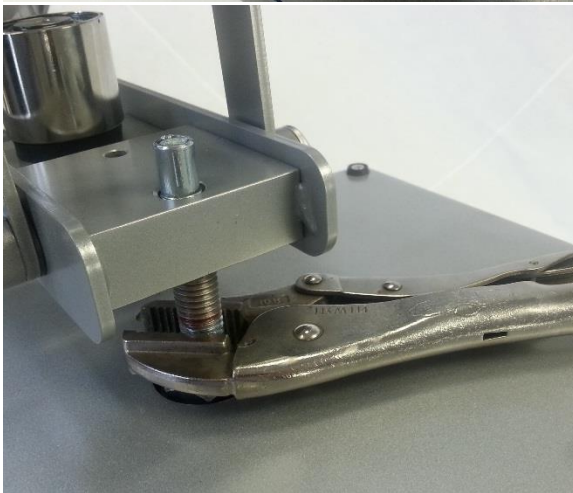


Replace Mineral Wool Insulation as shown and close Heater Cover



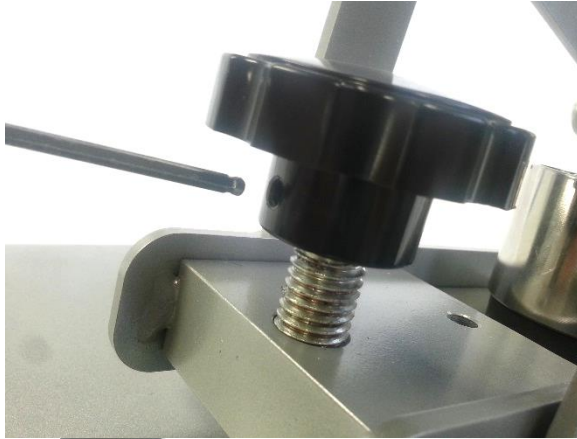
Screw in 4x #10-24 x 5/8" Screws with Plastic Finishing Washers using #2 Philips Screwdriver

NOTE: Do not over-tighten screws as Plastic Finishing Washers may break



Install Heater by threading Adjustment Spindle into Adjustment Arm using Pliers

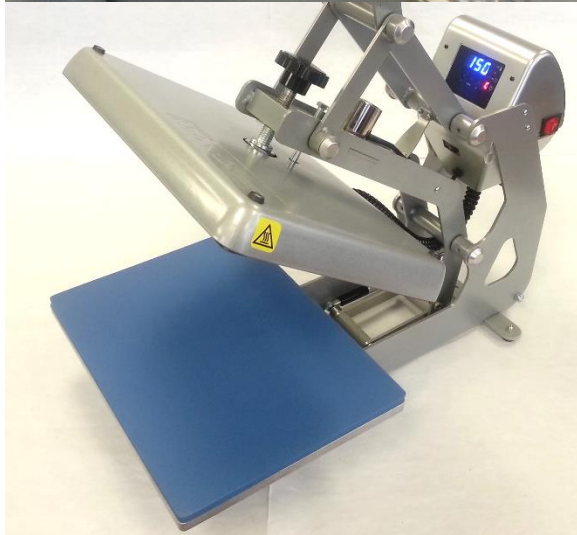
NOTE: Grip the spindle using Pliers at the lowest possible point, as the Plier jaws may damage the threads



Install pressure adjustment knob by tightening 1/4"-20 x 1/4" set screw using 3/32" Hex Wrench



Install Safety Bolt using 1/2" Wrench



Plug in press and turn ON to verify proper operation