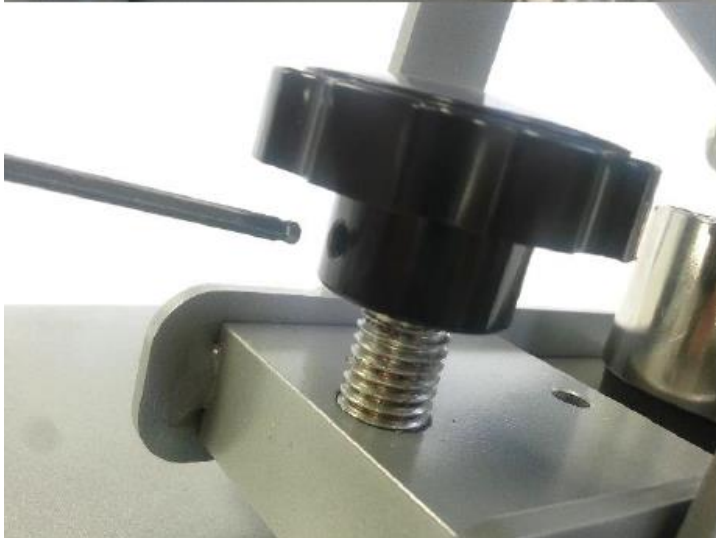


Tools Needed: 1/2" wrench, 3/32" allen wrench, vice grips, #2 phillips screwdriver, #1 phillips screwdriver.

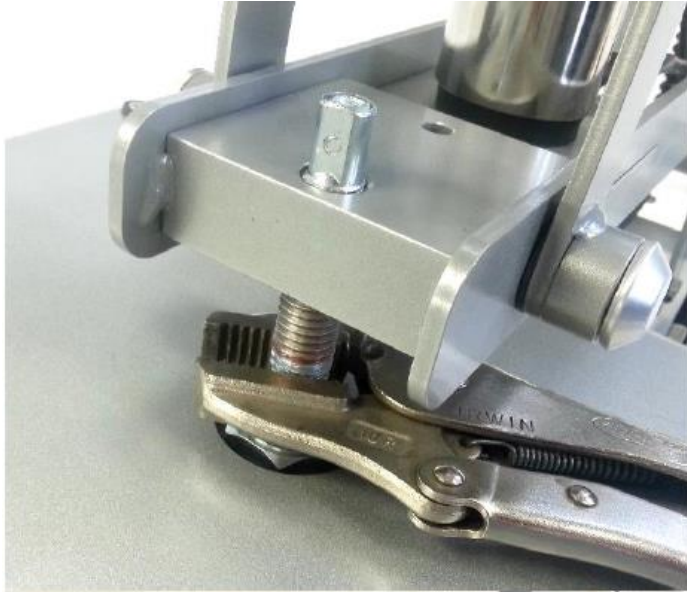
MAKE SURE TO UNPLUG THE POWER CORD TO THE MACHINE BEFORE STARTING THIS REPAIR.



Remove Safety Bolt behind Adjustment Knob using 1/2" Wrench

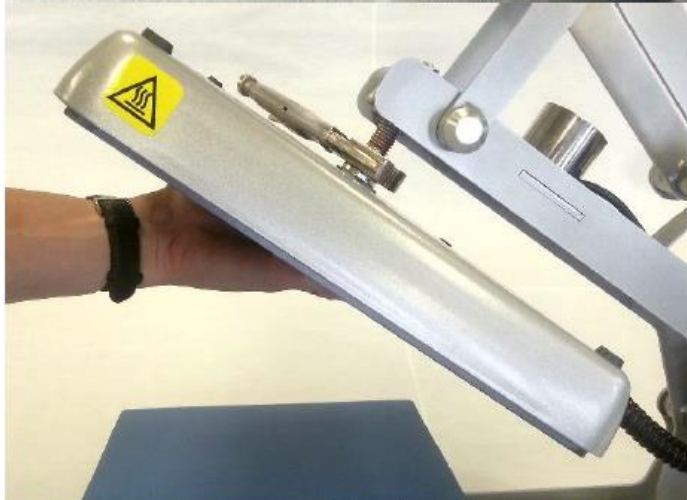


Remove pressure adjustment knob by loosening 1/4"-20 x 1/4" set screw using 3/32" Allen Wrench



Grip the spindle using Pliers

NOTE: Grip at the lowest possible point, as the Plier jaws may damage the threads

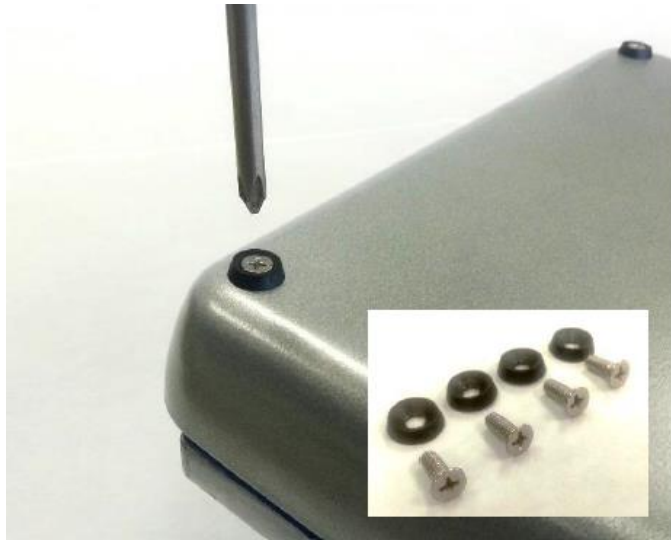


CAUTION: Ensure heater is cool to the touch before proceeding

Support the full weight of the heater



Unthread Adjustment Spindle from Adjustment Arm using Pliers and set down Heater onto Lower Platen



Unscrew 4x #10-24 x 5/8" Screws with Plastic Finishing Washers using #2 Philips Screwdriver

NOTE: Do not over-tighten screws as Plastic Finishing Washers may break



CAUTION: Tearing or mishandling mineral wool can create (non-toxic) nuisance dust; dust masks are recommended for sensitive individuals or poorly ventilated areas

Tilt up Heater Cover, remove Mineral Wool Insulation and set aside



Disconnect both wires from the thermostat disc.
Needle-nosed pliers may make this a little easier.



Using a Phillips screwdriver, remove both screws holding
the thermostat disc to the platen.

Reverse the steps to reassemble. If you have any questions please call 1-800-727-8520.