

MAXX/STX0-Wire Swap Test (not heating)

BE SURE TO then REVERSE THESE STEPS and RETURN THE WIRES to their ORIGINAL POSITION once test is complete

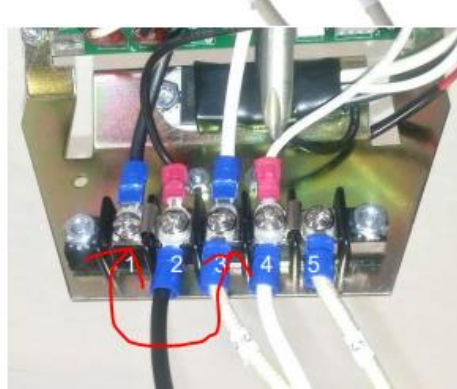
You will need a Phillips screwdriver for this. What we will be doing is essentially by-passing the heat presses control board for power to determine where the failure is taking place causing the machine not to heat up. Please power off and unplug your machine prior to starting.

To do this test, you will need to remove the housing from the machine by removing the 4 screws on the press. This will expose the wiring inside the housing.



Remove 4x #6 x 1/2" Screws from control housing using #2 Phillips Screwdriver

Next, you will move the **white braided cloth #3** wire in the middle position of the terminal strip to the position number 1 (will have a smooth, black wire there) while leaving the wire that is already on that position in place.



Power the machine on.

If the machine **HEATS** after this test (it will heat just as it normally would and may take 10-20 minutes), the **SSTT Controller Assembly** will need **replaced**.

ORDER LINK-(Installation instructions can be found within the part links below)

STX

Kit 3-6945 [SSTT Controller Assembly \(STX\)](#)

MAXX

Kit 3-6946 [SSTT Controller Assembly \(MAXX\)](#)

If the machine **DOES NOT HEAT**, the **Thermostat Disc Kit** will need **replaced**. Once testing is completed please let me know the results.

STX

Kit 3-6968 [Thermostat Disc Kit \(STX\)](#)

MAXX

Kit 3-6968 [Thermostat Disc Kit \(MAXX\)](#)

BE SURE TO then REVERSE THESE STEPS and RETURN THE WIRES to their ORIGINAL POSITION.

Thank you,