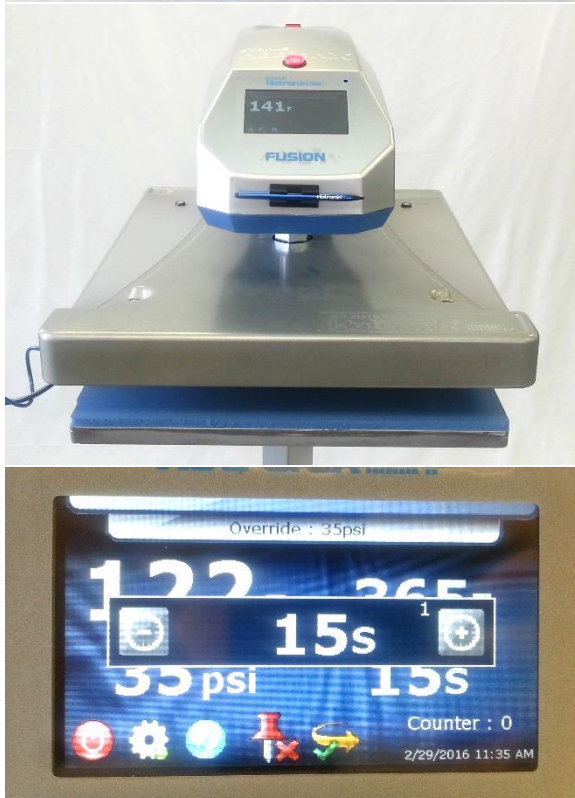


Included Parts:

1. EP Regulator
2. Zip Ties

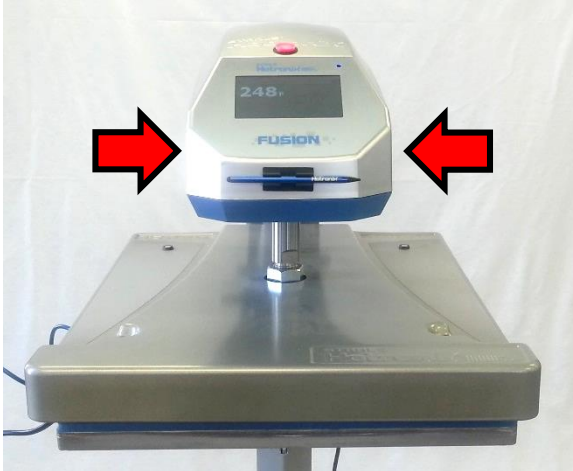
Required Tools:

3. #2 Phillips Screwdriver
4. Flathead Screwdriver or 1/4" Socket Wrench
5. Short #2 Phillips Screwdriver or Ratchet with #2 Phillips Bit
6. 5/32" Combination Wrench or Needle Nose Pliers
7. 1/4" Combination Wrench or Needle Nose Pliers
8. 7/16" Combination Wrench
9. 9/16" Combination Wrench
10. Permanent Marker
11. Scissors

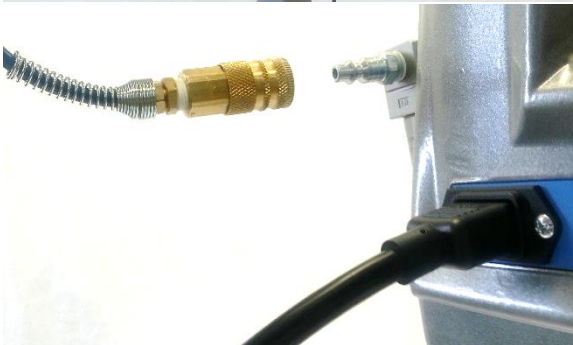


Turn press ON

Set timer for 15 seconds or more



Press Print Switches to lower heater



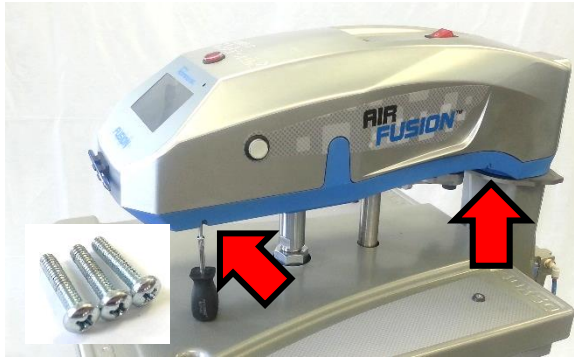
While heater is lowered, disconnect air supply line from air filter



Turn press OFF



CAUTION: Detach power cord before proceeding



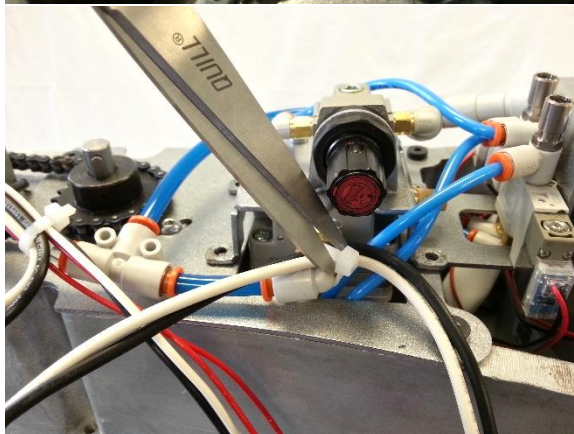
Remove three #8-32 x 3/4" Screws from Control Housing using Short #2 Phillips Screwdriver



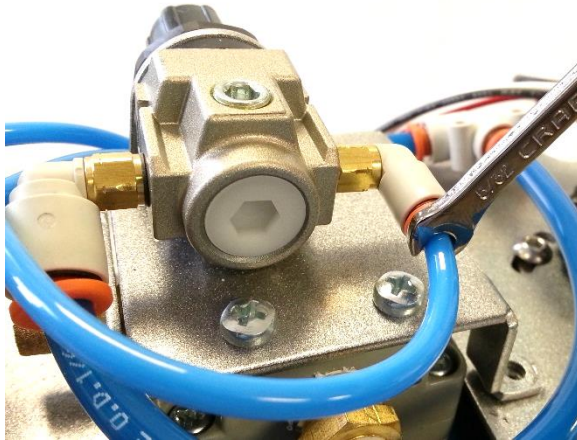
Lift off Control Housing and lay it gently on left side of press



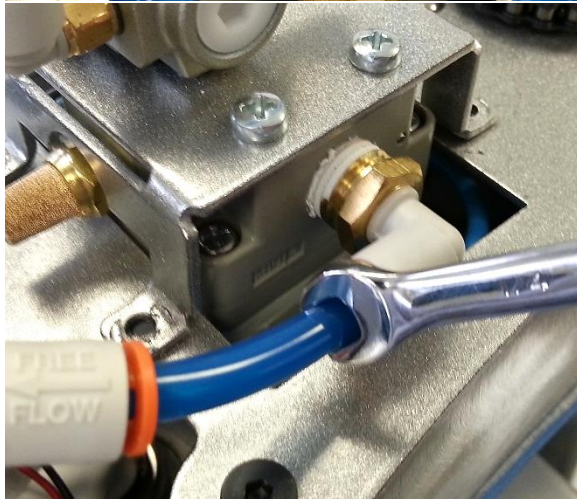
Lift up EP Regulator Cage by unscrewing 4x #8-32 x 1/2" Sheet Metal Screws from Pneumatic Package using Flathead Screwdriver or 1/4" Socket Wrench



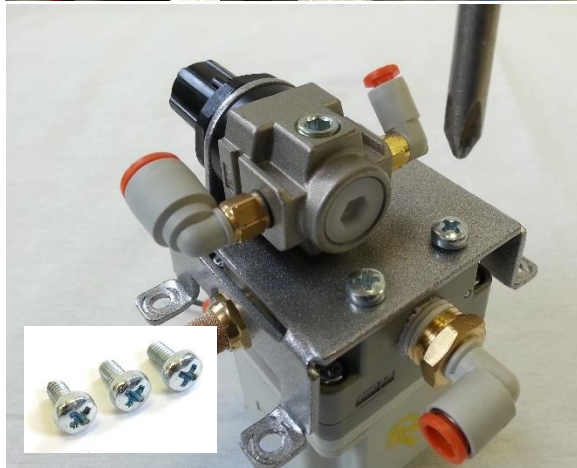
Cut Zip Ties on old EP Regulator fittings using Scissors



Remove 5/32" air tube from Mini Regulator by pressing down on push-to-connect fitting collar with 5/32" Combination Wrench or Needle-Nose Pliers while pulling out air hose



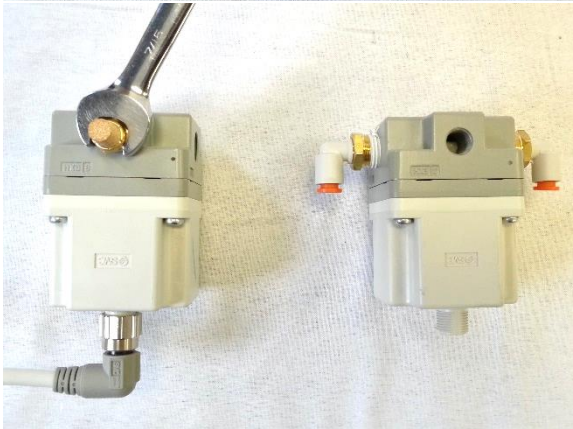
Remove 1/4" air tubes from Mini Regulator old EP Regulator by pressing down on push-to-connect fitting collar with 1/4" Combination Wrench or Needle-Nose Pliers while pulling out air hose



Remove old EP Regulator from Cage by unscrewing 3x M4 x 8mm Screws using #2 Phillips Screwdriver



Unscrew power supply cord from bottom of old EP Regulator and screw onto new EP Regulator



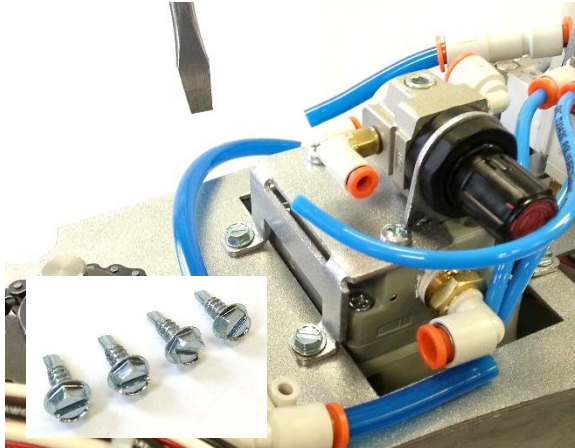
Unscrew filter from old EP Regulator and screw into new EP Regulator using 7/16" Combination Wrench



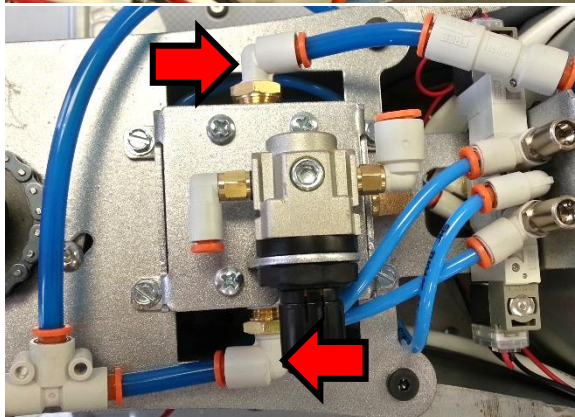
Unscrew elbow fittings from old EP Regulator one at a time and screw into new EP Regulator using 9/16" Combination Wrench



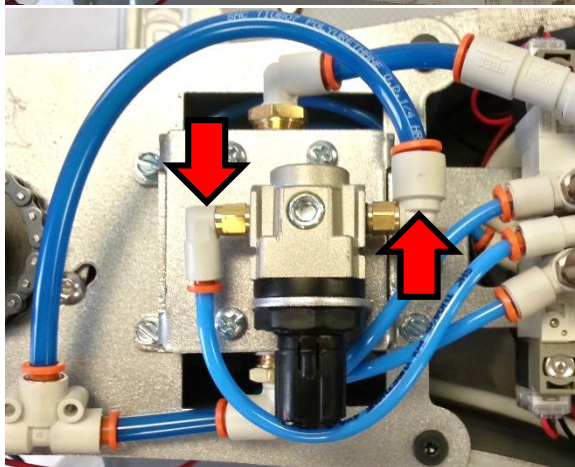
Attach new EP Regulator to Cage by screwing in 3x M4 x 8mm Screws using #1 Phillips Screwdriver, ensuring filter in "3 EXH" port aligns with bracket cut-out as shown



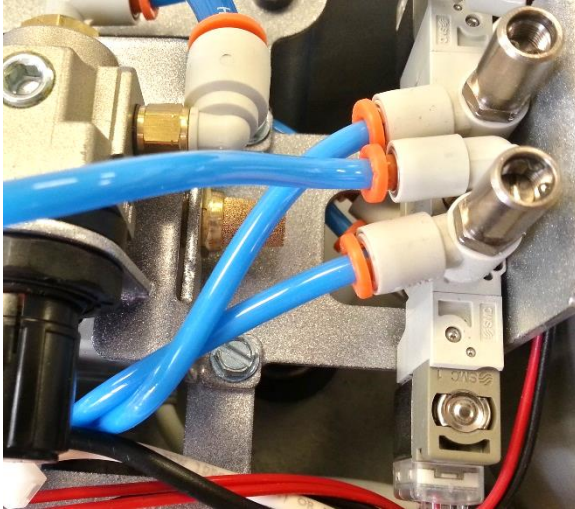
Attach EP Regulator Cage to Pneumatic Package by screwing in 4x #8-32 x 1/2" Sheet Metal Screws using 5/16" Combination Wrench



Connect air hoses to new EP Regulator as shown by pushing hose into push-to-connect fitting until it seats securely and cannot be pulled out



Connect air hoses to Mini Regulator as shown by pushing hose into push-to-connect fitting until it seats securely and cannot be pulled out



Route two top Swing Valve exhaust air hoses through bracket hole as shown

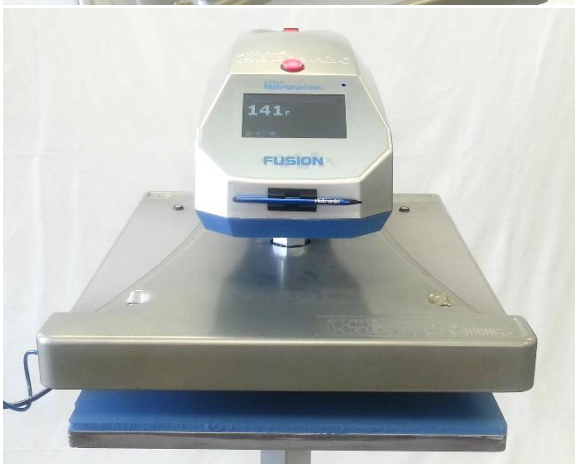


Secure loose wires to EP Regulator "1 SUP" port fitting using Zip Tie as shown



Replace Housing onto press and screw in three #8-32 x 3/4" Screws using Short #2 Phillips Screwdriver

NOTE: Take care not to pinch any wires between Housing and Upper Casting



Plug in press and turn ON to verify proper operation